

Epoxy Quartz Broadcast System

Description

CS100-QBR is an epoxy and quartz broadcast anti-slip system, applied at thicknesses between 1.5mm-3mm, and designed to protect new or deteriorated floors. CS 100-QBR provides excellent resistance against compression, abrasion, impacts and chemicals. CS 100-QBR meets all kinds of requirements such as durability, performance as well as aesthetics. Seamless plinths are optional with CS 100 COVE. This seamless coating from ICR COATING SYSTEMS offers an unlimited choice of color, and a smooth or non-slip finish can be achieved using very fine to very aggressive aggregates. This system has been approved by the Canadian Food Inspection Agency (CFIA).

This system is composed of:

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- 1. Optional: Primer coat (CS 100-LV or CS 100-DP)
- 2. 1st coat of epoxy (CS 100) clear15-20 mils with full colored quartz broadcast
- 3. 2^{nd} coat of epoxy (CS 100) clear 15-20 mils with full colored quartz broadcast
- 4. Top coat (CS 100) 10-15 mils
- 5. Second coat of (CS 100) clear 10-20 mils if required
- 6. Optional 2nd top coat of (CS 100-725/CS 100-3500) 3-8 mils
- 7. Cove base are optional

Primary applications

- ✓ Aircraft hangars
- ✓ Pharmaceutical production areas
- ✓ Assembly areas
- ✓ Classrooms
- ✓ Refineries
- ✓ Waste treatment plants
- ✓ Laboratories
- ✓ Areas of light to heavy manufacturing
- ✓ Mechanical rooms
- ✓ Areas of high traffic circulation
- ✓ Etc.

Advantages

- ✓ Contains 100% solids, allowing for interior applications without harmful odors
- ✓ Ideal for reinforcing concrete surfaces
- ✓ Provides a durable anti-slip and architectural finish
- ✓ Superior compression strength
- ✓ Impact resistant
- ✓ Impermeable and seamless
- ✓ Seamless coves can be shaped using CS 100-COVE
- ✓ Dense surface resistant to bacteria and moisture and easy to clean
- ✓ Excellent adhesive properties, allowing for application on a wide variety of substrates



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✓ May apply several layers on itself with excellent adhesion



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TECHNICAL DATA								
Packaging liters/ gal us			Color					
11.341/3	15.91/4.2	56.71/15	Part A	Part B				
Recommended Thickness			Clear	Clear - Amber				
Optional primer coat		8 mils / 200 ft² us gal	Shelf Life					
CS 100 LV / CS 100V DP	CS 100 W-DP 2	-4 mils / 400-800 ft² us	12 months in original unopened factory sealed containers. Keep away from extreme cold, heat, or moisture. Keep out of direct					
1st saturation ECTR	15-20 mils	s/ 80-106 ft² us gal	sunlight and away from fire hazards.					
2 nd saturation ECTR	15-20 mils	s/ 80-106 ft² us gal						
Top coat ECTR 15-20 mils/ 80-106 ft² us gal		Consult individual data sheets for the products related to the CS 100-QBR system						
Mix Ratio by volume								
A:B=2:1				· •				

*Please note that the indicated mileage is calculated for flat surfaces. A porous or imperfect surface will require more material in order to cover the same mileage.

Pot life (150g) (CS 100) VOC (g/litre) (CS 100)		Density (kg/litre) (CS 100)			
50-60 minutes 25°C	41.77	Part A	Part B	Mixture	
Solids by weight %	Recommended Thinner	Clear: 1.11 – 1.13	0.9-1.0	-	
100%	xylene			-	
Substrate Temperature		10°C	20°C	30°C	
Waiting Time /Overo	16 / 48	8 / 48	5 / 24		
Curing Details	Foot traffic	30 hours	24 hours	16 hours	
	Light traffic	5 days	3 days	2 days	
	Full cure and chemical	10 days	7 days	5 days	
	resistance				

^{*}Note: Times and data mentioned are based on laboratory conditions. Field results may vary and will be affected by changing ambient conditions, especially changes in temperature and relative humidity.

PROPERTIES @ 23°C (73°F) 50% R.H. (ECTR) Permeability (%) ASTM D570 Bond Resistance (psi) ASTM D4541 268(substrate ruptures) 0.3 Hardness (Shore D) ASTM D2240 Tensile Strength (psi) ASTM D638 85 - 90 5500 **Compressive Strength ASTM D695 Elongation (%) ASTM D638** 6800 Viscosity @ Part A Part B Mixture Abrasion Resistance, ASTM D4060 25 °C (cps) (CS17/1000 cycles/ 1000 g)



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0.10 gram	1200-1400	200 - 400	-

SURFACE PREPARATION

The surface to be coated must be well primed. Remove dust, laitance, grease, oils, dirt, impregnating agents, waxes, foreign matter, any previous coatings, and disintegrated substances by mechanical means such as shot-blasting (BLASTRAC) or any other approved method to obtain an ICRI-CSP 3-4 profile. The compressive strength of the concrete must be at least 25 MPa (3625 lbs/in²) after 28 days and the tensile strength at least 1.5 MPa (218 lbs/in²).

MIXING

The products must be conditioned at a temperature between 18 ° C (65 ° F) and 30 ° C (86 ° F).

How to prepare part A and B for the system

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Mix the resin part (A) perfectly before pouring the hardener (part B) according to the indicated mixing ratio. Depending on product amount and size of mixing equipment, mix for 1 to 3 minutes at low speed (300 to 450 rpm). During mixing, scrape the walls and bottom of the container at least once with a trowel to obtain a homogeneous mixture.



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APPLICATION

APPLICATION: 1st coat (CS 100) with quartz broadcast

Apply the coating using a rubber squeegee and pass a roller to obtain a uniform coating. Broadcast the quartz aggregates into the wet coating until full saturation is achieved.

APPLICATION: 2nd coat (CS 100) with quartz broadcast

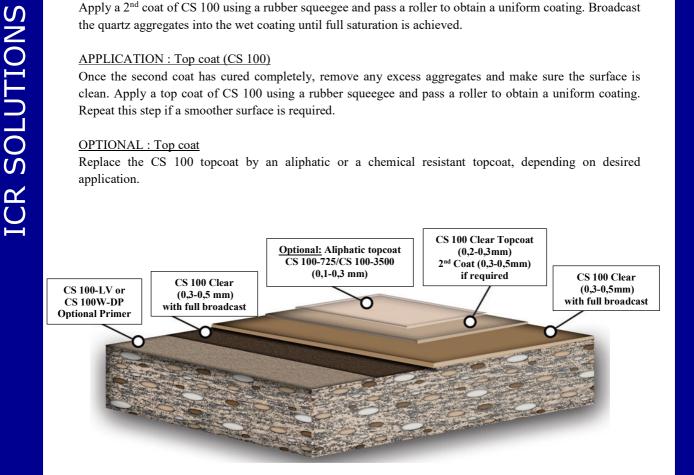
Once the first coat has cured completely, remove any excess aggregates and make sure the surface is clean. Apply a 2nd coat of CS 100 using a rubber squeegee and pass a roller to obtain a uniform coating. Broadcast the quartz aggregates into the wet coating until full saturation is achieved.

APPLICATION: Top coat (CS 100)

Once the second coat has cured completely, remove any excess aggregates and make sure the surface is clean. Apply a top coat of CS 100 using a rubber squeegee and pass a roller to obtain a uniform coating. Repeat this step if a smoother surface is required.

OPTIONAL: Top coat

Replace the CS 100 topcoat by an aliphatic or a chemical resistant topcoat, depending on desired application.





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CLEANING

Clean all application equipment with the recommended cleaner (SOLVENT 01). Once the product has hardened, it can only be removed by mechanical means. In case of skin contact, wash thoroughly with warm soapy water.

RESTRICTIONS

- ✓ Do not apply at temperatures below $10 \,^{\circ}$ C / $50 \,^{\circ}$ F or above $30 \,^{\circ}$ C / $86 \,^{\circ}$ F
- ✓ The relative humidity of the surrounding work environment during the application of the coating and throughout the curing process should not exceed 85%
- ✓ Substrate temperature must be 3 °C (5.5 °F) above dew point measured
- ✓ Humidity content of substrate must be <4% when coating is applied
- ✓ Do not apply on porous surfaces where a transfer of humidity may occur during the application
- ✓ The application of this coating on an interior or exterior substrate without a moisture barrier is at risk of detachment (by hydrostatic pressure).
- ✓ Protect the coating from all sources of moisture for a period of 48 hours
- ✓ Surface may discolor in areas exposed to regular ultraviolet light

HEALTH AND SAFETY

In case of skin contact, wash with water and soap. In case of eye contact, immediately rinse with water for at least 15 minutes. Consult with a doctor. For respiratory problems, transport victim to fresh air. Remove contaminated clothes and clean before reuse. Components A and B contain toxic ingredients. Prolonged contact of this product with the skin is susceptible to provoke an irritation. Avoid eye contact. Contact with may cause serious burns. Avoid breathing vapors release from this product. This product is a strong sensitizer. Wear safety glasses and chemical resistant gloves. A breathing apparatus filtering organic vapors approved by the NIOSH/MSHA is recommended. Predict suitable ventilation. Consult the material safety data sheet for further information.

IMPORTANT NOTICE

The information and recommendations contained in this document are based on reliable test results according to ICR COATING SYSTEMS. The data mentioned are specific to the material indicated. If used in combination with other materials, the results may be different. It is the responsibility of the user to validate the information therein and to test the product before using it. ICR COATING SYSTEMS assumes no legal responsibility for the results obtained in such cases. ICR COATING SYSTEMS assumes no legal responsibility for any direct, indirect, consequential, economic or any other damages except to replace the product or to reimbursement the purchase price, as set out in the purchase contract.